



HEAD OFFICE AND PLANT
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FORGED STEEL VALVES

Cod. Fisc. e P.IVA 03076750169 - Cap. Soc. € 8.000.000,00 i.v.
Registro Imprese BG 03076750169 - R.E.A. 347477
VAT Registration Number: IT 03076750169
Società a finalità di produzione e commercio di parte della società ALBEC s.r.l. Reg. Imp. BG n° 0280360169

OUR JOB N° **040791** POSITION **005**
YOUR P.O. N°

90021150P/STOCK-DIN-GLOBE

ITEM **40** Q.TY **300**
5

DESCRIPTION
GLOBE VALVE OS#Y BB FB FL DIN
DN25 " C22.8/1.4006"/INT+13Cr PN40 FORM B1
4B SK 215 FORM B1

TAG
DAVR418001E001

TEST PRESSURES	<input checked="" type="checkbox"/> BAR	<input type="checkbox"/> PSI	TEST RESULT	<input checked="" type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
HYDROSTATIC BODY & BACKSEAT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	TEST HYDROSTATIC AND PNEUMATIC	<input type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
			TEST VISUAL AND DIMENSIONAL	<input checked="" type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
60	45	6			

NOTES
* HARD FACING OVERLAY: AWS R Co Cr A (STELLITE GR. 6)
MATERIAL ACCORDING TO AD2000-MERKBLATT A4
V15046 V15081 V15082 V15083 V15085
V15088 V43080 V81008 V82011 V82021
V82033 V82041 V82053 V84033 V84034
V84092 V84093 V87020 V87021 V87060
V87061 V87062 V87063 V87064 V88083
V88084 V88085 V88086 V88087 V88088
V88089 V88090 V90081 V90082 V90083
V90085

INSPECTION CERTIFICATE according to

☒ UNI EN 10204 - 3.1 B ☐

TEST PROCEDURE & SPECIFICATION

☒ API 598 ☒ ANSI/ASME B 16.34 ☐
☒ MSS SP.61 ☒ BS 6755 ☐
☒ DIN 3230 T.3 ☐

CERTIFICATE

N° **C 040791-005/01**

Page No. 001 / 001

CUSTOMER

SIEMANN ECONOSTO GMBH & CO. KG
FREIGRAFENWEG 2
D-44357 DORTMUND ()

CHEMICAL ANALYSIS

C	Mn	Si	S	P	Cr	Mo	Ni	Ti	Cu	Fe
Al	Co	N	V	Nb	Sn	CE	Nb+Ta			

COMPONENT

PART NAME	MATERIAL
HEAT CODE	HEAT NR

MECHANICAL PROPERTIES. IMPACT TESTS

TENSILE YIELD N/mm2 ELONGATION RED. OF AREA % 3 JOULE 12 JOULE

TEST TEMP. HARDNESS HB

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We declare that this product has been manufactured in accordance with the 'Sound Engineering Practice' as per European Directive 97/23/EC - PED Article 3.3.

- THE REPORTED VALUES ARE STRICTLY IN ACCORDANCE WITH THE ORIGINAL MILL CERTIFICATES

THIRD AUTHORITY

CLIENT INSPECTION DEPT

INSPECTION DEPT.

DATE

DATE

DATE

DATE

DATE



LVE S.p.A.
Quality Control Dept.

DATE 19/11/2004